Proposed Action/ **Preferred** Alternative

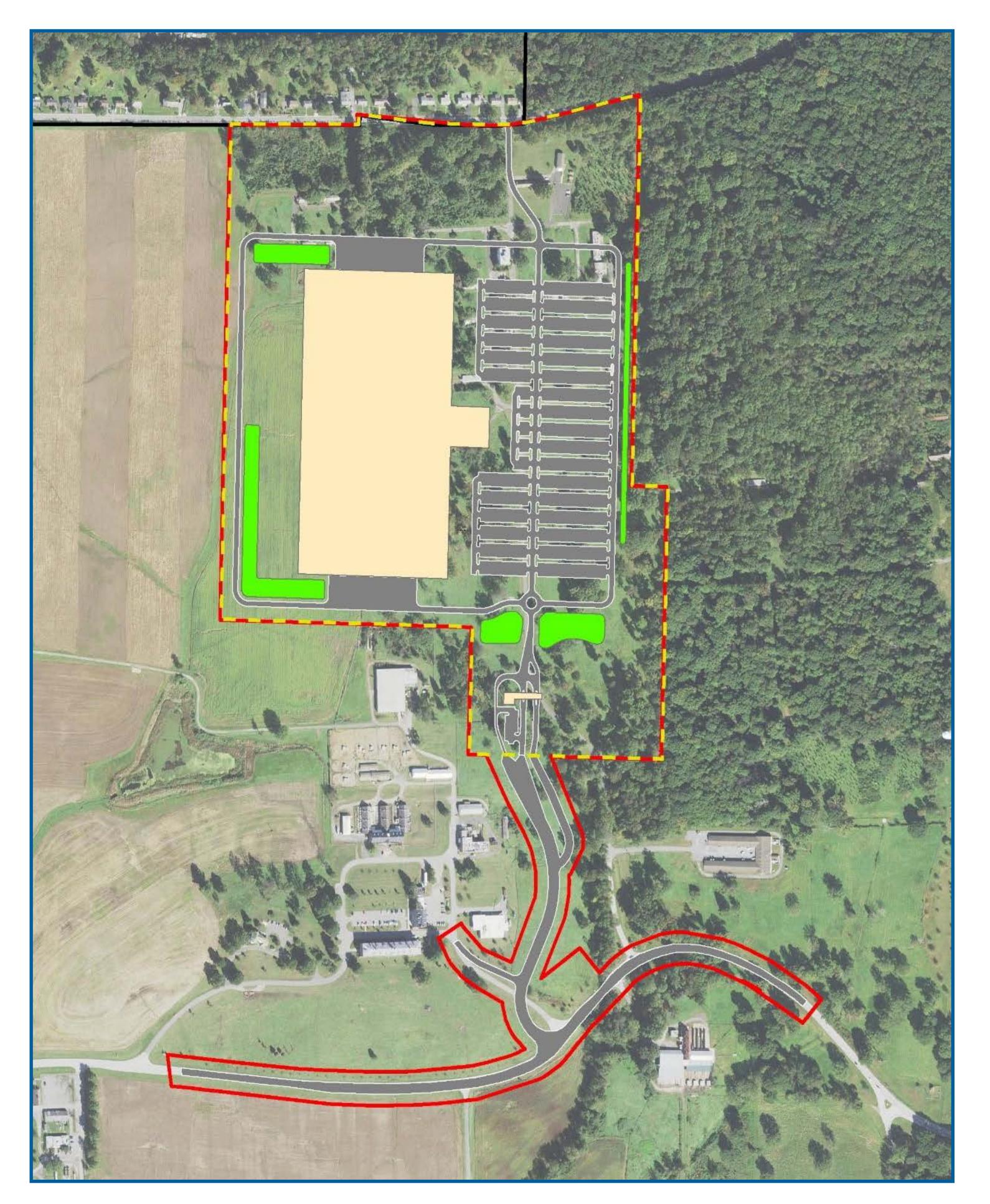
Treasury proposes to design and construct a more efficient, modern **Currency Production Facility at the Beltsville Agricultural Research** Center (BARC) on land authorized for transfer under the Agriculture

Improvement Act of 2018 (aka, the 2018 Farm Bill).

Should Treasury implement the Proposed Action, construction would start in 2021/2022 and be followed by the phased transition of personnel and operations from the Bureau of Engraving and Printing's (BEP's) current Washington, DC Facility from 2025 to 2029.

About the Proposed Action

 Manufacturing, warehouse, storage, security, and administrative operations



- Development footprint of approximately 1 million square feet
- Building height range of 40 to 50 feet
- On-site air and wastewater treatment
- 1,600 employees working in shifts (6:30 am, 2:30 pm, and 10:30 pm)
- Site access from new entrance road off of Powder Mill Road
- Enhances and incorporates forest buffer zones

 Low impact development/green infrastructure techniques and designs

Project Site at BARC under Preferred Alternative

BEP Replacement Currency Production Facility



Beltsville Agricultural Research Center

For more information, visit the project website at: WWW.NAB.USACE.ARMY.MIL/HOME/BEP-REPLACEMENT-PROJECT



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