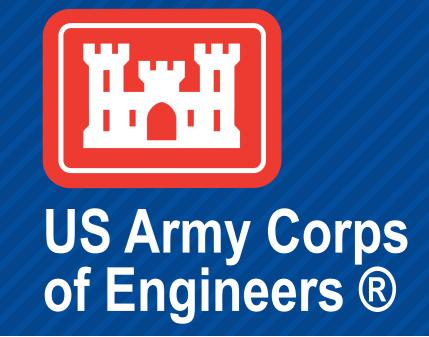
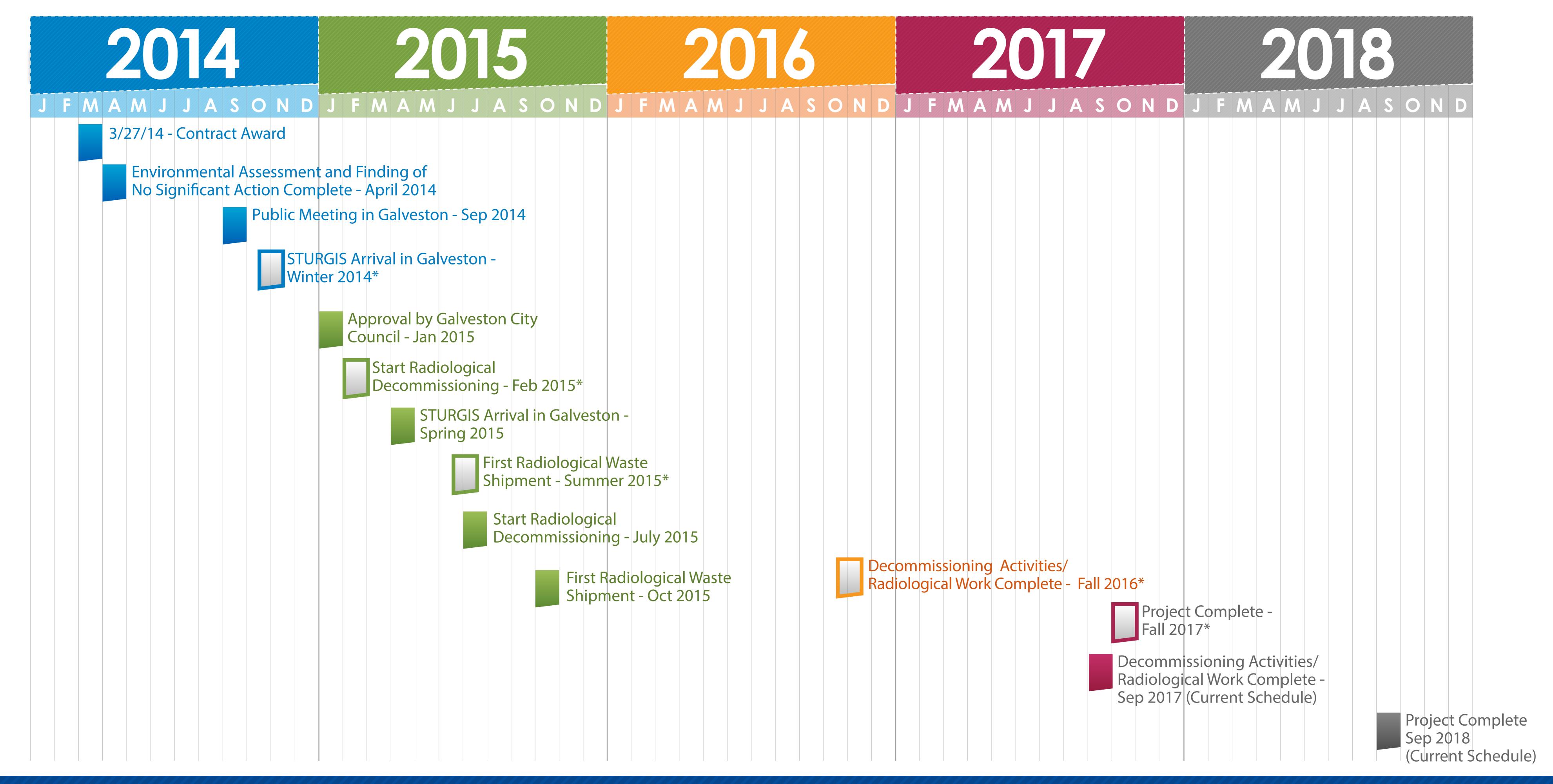
TIMELINE/SCHEDULE





PROPOSED ACTION



DESCRIPTION OF THE PROPOSED ACTION

The Proposed Action is to decommission, dismantle, and properly dispose of the STURGIS. The work will be completed by CB&I Federal Services LLC, a domestic company technically capable of dismantling a vessel with a nuclear reactor onboard. The STURGIS will be towed to Malin Shipyard in Galveston, Texas for decommissioning activities. The purpose of the Proposed Action is to segregate waste streams requiring removal, ensure wastes are disposed of in licensed/permitted facilities, reduce residual radioactivity to levels supporting the release of STURGIS for unrestricted use, allow for release of clean materials for recycling, and termination of the US Army Reactor Office permit. The Proposed Action is needed now to reduce costs associated with maintaining STURGIS and to meet the US Army Corps of Engineers mission objectives to decommission their nuclear reactors and terminate their possession permits.

FINAL – REVISION 1 **Environmental Assessment Decommissioning and Dismantling of STURGIS and MH-1A**



April 15, 2014



Prepared by the U.S. Army Corps of Engineers **Baltimore District**

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essel STURGIS and associated mobile high power nuclear plant MH-1A (hereafter referred to s STURGIS), which is currently moored at the Maritime Administration (MARAD) James River Reserve Fleet (JRRF), Ft. Eustis, Virginia and an Environmental Impact Statement (EIS) is

Proposed Action:

STURGIS has been inactive, and the onboard MH-1A reactor has been in long-term Safe Storage (SAFSTOR), as a monitored deactivated defueled nuclear plant, for over 35 years. The USACE has no anticipated current or future needs for the vessel or onboard reactor.

The Proposed Action is to decommission, dismantle and dispose of the STURGIS by contract with a domestic company technically capable of dismantling a vessel with a nuclear reactor

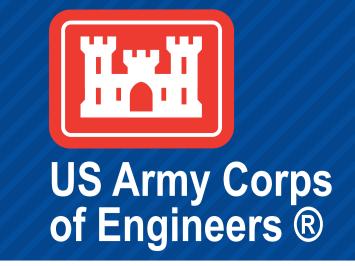
The purpose of the Proposed Action is to reduce residual radioactivity associated with the MH-1A to levels that allow release of STURGIS for dismantlement, and termination of the Army Reactor Office permit. All wastes will be segregated and disposed of at licensed/permitted facilities and remaining materials will be recycled (e.g., steel). The Proposed Action is needed now to reduce costs associated with maintaining STURGIS and meet the USACE mission objectives to decommission their nuclear reactors and terminate their long term storage permits.

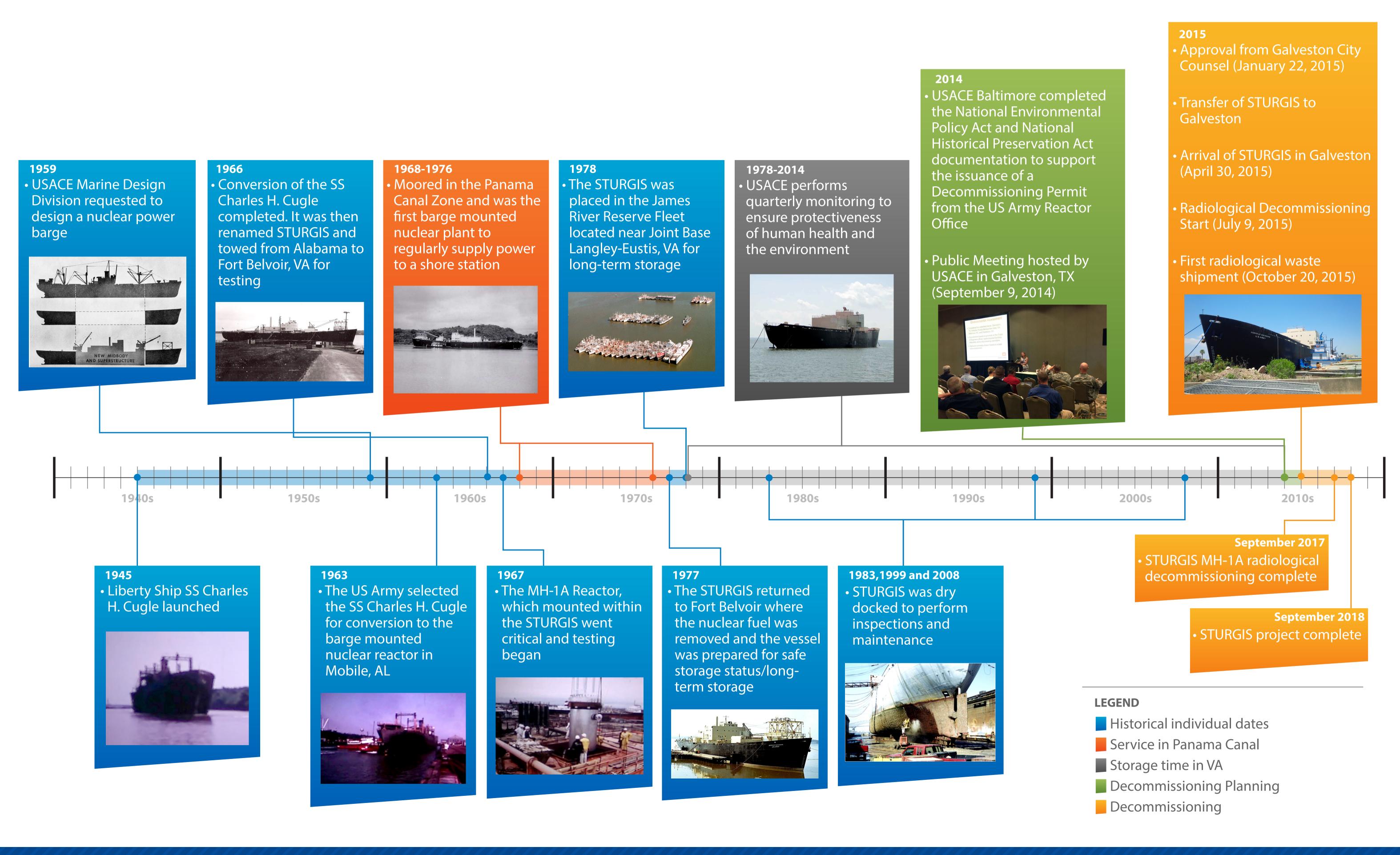
JRRF is located on the James River in Ft. Eustis, Virginia, and hosts moored ships, all of which are within the MARAD inventory and designated for disposal. JRRF is the oldest National Defense Reserve Fleet site, having begun operations during World War I.

Alternatives Analyzed: The Proposed Action may be implemented at private sector facilities located in one of four alternative locations (1) Hampton Roads Metropolitan Area, VA; (2) Baltimore, MD; (3) Charleston, SC; and (4) Galveston, TX. If the Charleston, SC, or Galveston, TX, Alternative is selected, then facilities at Brownsville, TX or Baltimore, MD would be used to complete the vessel dismantling. The EA analyzes four Proposed Action Alternatives and the

The project sites, at JRRF and at the four alternative locations, are located in developed areas along the waterfront and have restricted access. If the USACE decides to implement the Proposed Action, no construction of new facilities would be required. Moreover, no dredging

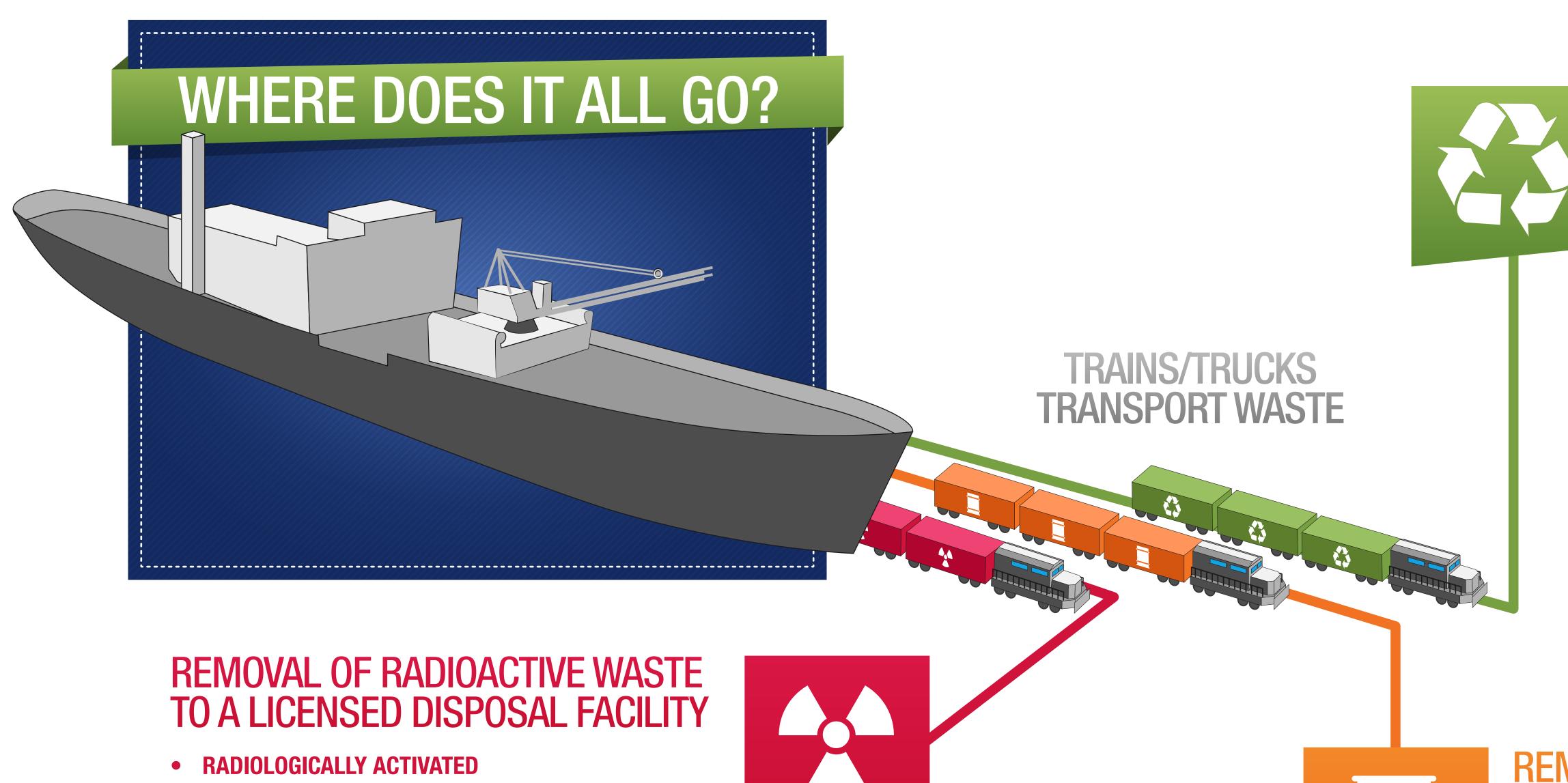
TIMELINE FOR THE MH-1A AND STURGIS





WASTE SEGREGATION PROCESS





REMOVAL OF NON-RADIOLOGICALLY CONTAMINATED MATERIAL & EQUIPMENT (M&E) WILL BE RECYCLED

- OVERWHELMING MAJORITY OF M&E FALL INTO THIS CATEGORY
- SPARE PUMPS, GASKETS, MANUAL TOOLS
- CONTROL ROOM CONSOLES
- ELECTRICAL DISTRIBUTION EQUIPMENT
- PIPE AND VALVES
- CREW FURNISHINGS
- CLEAN VESSEL

- REACTOR PRESSURE VESSEL (RPV)
- REACTOR COMPONENTS
- **NEARBY METALS**
- RADIOLOGICALLY CONTAMINATED
 - PRIMARY REACTOR SYSTEM EQUIPMENT
 - LIQUID WASTE MANAGEMENT SYSTEM

REMOVAL OF NON-RADIOLOGICALLY CONTAMINATED HAZARDOUS WASTE FORMS

- ASBESTOS INSULATION, FLOOR TILES, MASTICS, ETC.
- LUBRICATION OILS
- DIESEL RESIDUES FROM EMERGENCY GENERATOR
- CLEANING MATERIALS
- UNIVERSAL WASTE

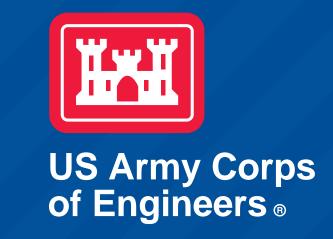
TOWING PROCESS





d3F112013D

RADIATION, RADIOACTIVITY, AND RISK



WHAT IS RADIATION?

RADIATION

Invisible energy moving through space

NON-IONIZING RADIATION

Light, sound, heat or infrared waves, microwaves, radio waves, low frequency power line radiation

IONIZING RADIATION

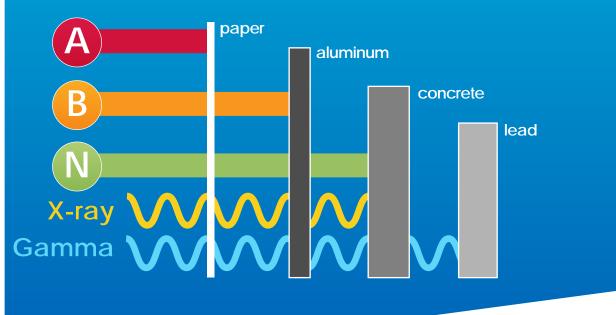
- Alpha particles (fast moving helium nucleus)
- Beta particles (fast moving electron)
- N Neutrons
- Gamma, X-ray

QUANTIFYING RADIATION EXPOSURE

REM (millirem - 1/1000 REM)

Unit of absorbed dose in the body measuring the damage done by the energy deposited

DIFFERENT TYPES OF RADIATION HAVE DIFFERENT PENETRATING POWERS



WHAT IS RADIOACTIVITY?

RADIOACTIVITY

Spontaneous emission of radiation

Is reduced as radioactive atoms decay

RADIOACTIVE ATOMS

Are unstable

Change or decay until they become stable

Give off surplus energy by emitting radiation

HALF LIFE

The time it takes for decay to half the previous radioactivity

QUANTIFYING RADIOACTIVITY

Disintegration per second (d/s)

The number of atomic nuclei that decay each second

SOME HALF LIVES

5.27 years

100.1 years

4.5 billion years

COBALT-60

27 CO cobalt 58.933195

NICKLE-63

URANIUM-238

92 U uranium 238.02891

WHAT IS RISK ASSESSMENT?

RISK ASSESSMENT

Evaluating benefits versus risk

Is a smoke detector worth its radiation risk?

NO ANSWER TO THE QUESTION:

What is a safe level of radiation exposure? (What is a safe driving speed?)

APPROPRIATE QUESTION TO ASK IS:

What is the risk associated with a given exposure? (What is the risk of injury for this situation and speed?)

HEALTH RISKS FROM RADIATION COMPARED WITH OTHER SITUATIONS Average Days

of Life Expectancy Lost
Unmarried Male3500
Smoke 20 cigarettes per day2370
Unmarried Female1600
Overweight by 20% 985
All Accidents combined435
Auto Accidents200
Alcohol Consumption (U.S. average) 130
Home Accidents95
1000 millirem per year for 30 years, calculated30
Natural background radiation calculated8
Medical Diagnostic X-rays 6

RADIATION DOSES IN MILLIREM FROM VARIOUS EXPOSURES

(ANNUAL DOSE UNLESS OTHERWISE STATED)

5,000 mrem 2,000 mrem 1,500 mrem

620 mrem

200 mrem 100 mrem 40 mrem

10 mrem

mrem

1 mrem

US OCCUPATIONAL DOSE LIMIT

TOBACCO SMOKING

UNDERGROUND URANIUM MINES

AVERAGE ANNUAL RADIATION PUBLIC DOSE

RADON IN THE AIR

NUCLEAR REGULATORY COMMISSION PUBLIC DOSE LIMIT

FOOD AND WATER

CHEST X-RAY

WATCHING TV

RELEASE CRITERIA FOR STURGIS MATERIAL

TERRESTRIAL RADIATION

TERRESTRIAL SOURCES ARE NATURALLY
RADIOACTIVE ELEMENTS IN THE SOIL AND WATER
SUCH AS URANIUM, RADIUM, AND THORIUM.

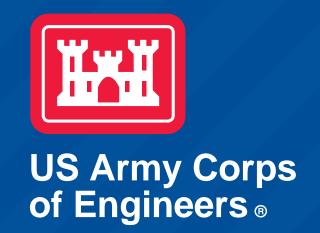
McAlpe, Brazil..... 2,448 mrem/year

mrem =

MILLIREM = 1/1000 REM)
UNIT OF ABSORBED DOSE
IN THE BODY MEASURING
THE DAMAGE DONE BY
THE ENERGY DEPOSITED

112013D

SAFETY MEASURES — STURGIS



RISKS?

Safety is our number one priority. There will be minimal risk to the public as we implement this project. USACE has a highly skilled team of engineers, scientists, and contractors dedicated to the project. It is important to note that the MH-1A reactor, which is installed on the STURGIS barge, has zero nuclear fuel.

